

Date: Monday, 23/02/2009 10:09:29 AM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BASKET RIB		
Job Number	: 45941						
Estimate Number	: 10404						
P.O. Number	:			Part Number	: D31663		
This Issue	: 23/02/2009 S.O. No. :			Drawing Number	: D3166 REV A2		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: / / Type : LARGE FAB ASSY			Drawing Revision	: A2		
Previous Run	: 45780			Material	:		
Written By	:			Due Date	: 27/02/2009 Qty: 3 Um: Each		
Checked & Approved By	: <u>JUL 09-02-23</u>						
Comment	: Est. A 02.08.23 New issue KJ Est Rev:B 09-01-23 as per DEO D3166-A2 DD verified by:EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TS0750W065	304 SQ Tube .75x.75x.065W	
		Comment: Qty.: 10.1000 f(s)/Unit Total : 30.3000 f(s) Material: 304/316 SS tube 0.063" wall (M304TS0750W065) batch <u>M110 839</u>	<u>SAD 09-02-23</u>
2.0	SKIDTUBES 1	SKIDTUBESS RESOURCE 1	
		Comment: LANDING GEAR RESOURCE 1 Cut 3/4" x 3/4" square tubing 120.00" long.	<u>SAD 09-02-23 (3)</u>
3.0	BENDING	BENDING MACHINE - SKIDTUBES	
		Comment: BENDING MACHINE Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL, and Folio FT005	<u>9-2-24(3)</u>
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)	<u>9-2-24 (3)</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>MIA</u>	<u>SAD 09-02-24 (3)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 23/02/2009 10:09:30 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET RIB

Job Number: 45941

Part Number: D31663

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



09/02/25 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

COPY ISSUED

DESIGN #

DRAWN BY CP

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

CHECKED #

APPROVED #

DRAWING NO.

D3166

REV. A

SHEET 1 OF 1

DATE

02.07.10

TITLE

BASKET HOOP

SCALE

NTS

A

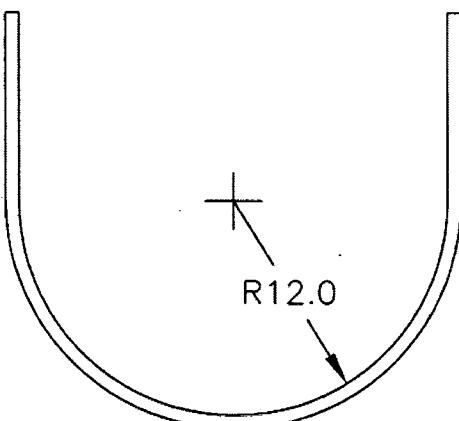
02.07.10

NEW ISSUE

AI

04.04.08

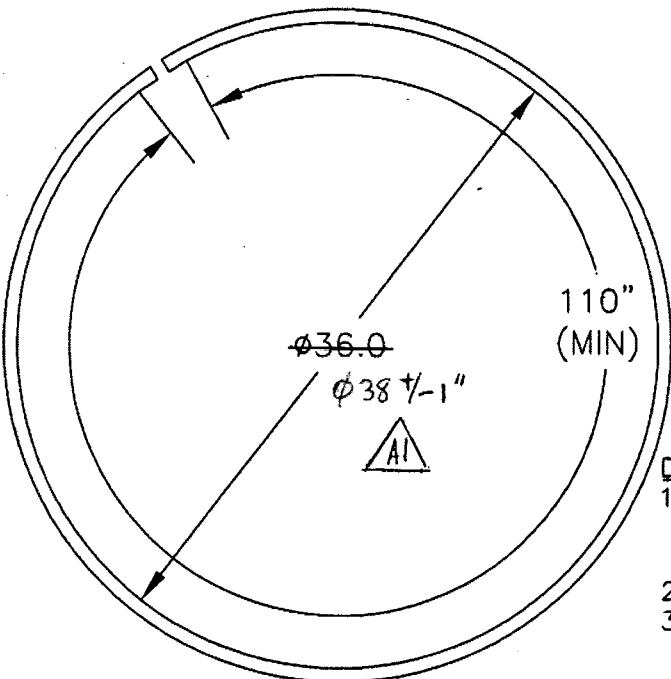
38+/-1 was 36.0

RELEASED
02.08.08

10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



SHOP COPY

RETURN TO

ENGINEERING

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SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO 65941

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

DRAWING NO. D3166	TITLE BASKET HOOP	REVA1	DART AEROSPACE LTD ENGINEERING ORDER	D.E.O. NO. D3166-A-2	SHEET NO. 1 OF 1	SCALE NTS
DRAWN AJS	CHECKED <i>M</i>		MFG. APPR. <i>M</i>	APPROVED <i>M</i>	DE APPR. <i>M</i>	
DATE 08.12.11	DATE 08.12.15	DATE 08.12.15	DATE 08.12.15	DATE 08.12.16	DATE 08.12.16	

1) MODIFY MATERIAL NOTE FOR D3166-1 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
60.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)

2) MODIFY MATERIAL NOTE FOR D3166-3 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
120.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)

WORK ORDER
NO. *W*
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REASON: SEE PAR 08-005

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